

DAO PHAY NGÓN CARBIDE 1 ME
TUNGSTEN CARBIDE 1 FLUTES END MILLS

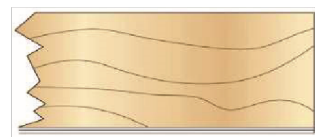
RIGHT-HAND ROTATION / LEFT-HAND ROTATION - UP CUT



Type 1



Type 2



LOWER FINISHING

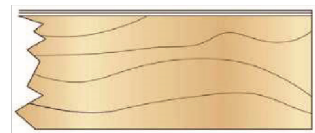
RIGHT-HAND ROTATION / LEFT-HAND ROTATION - DOWN CUT



Type 3



Type 4



UPPER FINISHING

1 O-flute spiral router bits. For CNC machines and for portable routers. For wood and plastic material. Feed rate: 2 – 10 m/min of 18 000 - 24 000 RPM. Finishing operation.

CODE Type 1	CODE Type 2	CODE Type 3	CODE Type 4	Cut diameter ĐK chuôi cắt	Flute length Chiều dài cắt l	Total length Tổng chiều dài L	Shank diameter ĐK chuôi D
101-1030	102-1030	103-1030	104-1030	3	12	50	3
101-1040	102-1040	103-1040	104-1040	4	15	50	4
101-1060	102-1060	103-1060	104-1060	6	22	60	6
101-1080-22	102-1080-22	103-1080-22	104-1080-22	8	22	70	8
101-1080-32	102-1080-32	103-1080-32	104-1080-32	8	32	80	8
101-1100-32	102-1100-32	103-1100-32	104-1100-32	10	32	80	8
101-1100-42	102-1100-42	103-1100-42	104-1100-42	10	42	100	10
101-1120-32	102-1120-32	103-1120-32	104-1120-32	12	32	80	12
101-1120-42	102-1120-42	103-1120-42	104-1120-42	12	42	100	12