

DAO PHAY NGÓN CARBIDE 2 ME TUNGSTEN CARBIDE 2 FLUTES END MILLS

RIGHT-HAND ROTATION / LEFT-HAND ROTATION - UP CUT



Type 1



Type 2



LOWER FINISHING

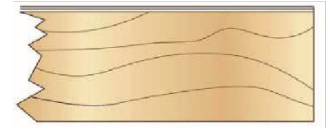
RIGHT-HAND ROTATION / LEFT-HAND ROTATION - DOWN CUT



Type 3



Type 4



UPPER FINISHING

2 flute spiral router bit. For CNC machines and for portable routers. For wood and plastic material.

Feed rate: 2 – 10 m/min of 18 000 - 24 000 RPM. Finishing operation.

CODE Type 1	CODE Type 2	CODE Type 3	CODE Type 4	Cut diameter ĐK chuôi cắt	Flute length Chiều dài cắt l	Total length Tổng chiều dài L	Shank diameter ĐK chuôi D
111-2060-20	112-2060-20	113-2060-20	114-2060-20	6	20	60	6
111-2060-30	112-2060-30	113-2060-30	114-2060-30	6	30	70	6
111-2080-22	112-2080-22	113-2080-22	114-2080-22	8	22	70	8
111-2080-32	112-2080-32	113-2080-32	114-2080-32	8	32	80	8
111-2100-32	112-2100-32	113-2100-32	114-2100-32	10	32	80	10
111-2100-42	112-2100-42	113-2100-42	114-2100-42	10	42	90	10
111-2100-52	112-2100-52	113-2100-52	114-2100-52	10	52	100	10
111-2120-32	112-2120-32	113-2120-32	114-2120-32	12	32	80	12
111-2120-42	112-2120-42	113-2120-42	114-2120-42	12	42	90	12
111-2120-52	112-2120-52	113-2120-52	114-2120-52	12	52	100	12
111-2140-42	112-2140-42	113-2140-42	114-2140-42	14	42	90	14
111-2140-52	112-2140-52	113-2140-52	114-2140-52	14	52	100	14
111-2160-32	112-2160-32	113-2160-32	114-2160-32	16	32	80	16
111-2160-42	112-2160-42	113-2160-42	114-2160-42	16	42	90	16
111-2160-52	112-2160-52	113-2160-52	114-2160-52	16	52	100	16
111-2160-62	112-2160-62	113-2160-62	114-2160-62	16	62	110	16
111-2180-52	112-2180-52	113-2180-52	114-2180-52	18	52	100	18
111-2180-72	112-2180-72	113-2180-72	114-2180-72	18	72	120	18
111-2200-52	112-2200-52	113-2200-52	114-2200-52	20	52	100	20
111-2200-102	112-2200-102	113-2200-102	114-2200-102	20	102	150	20